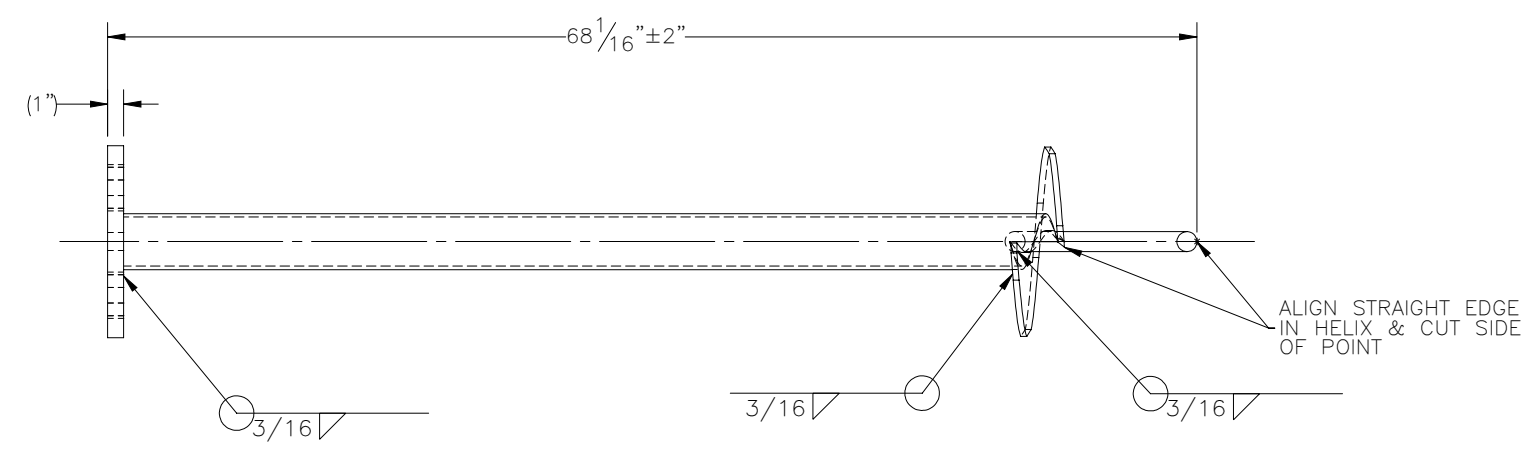
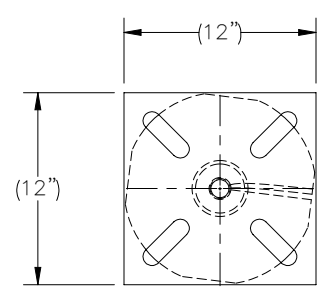
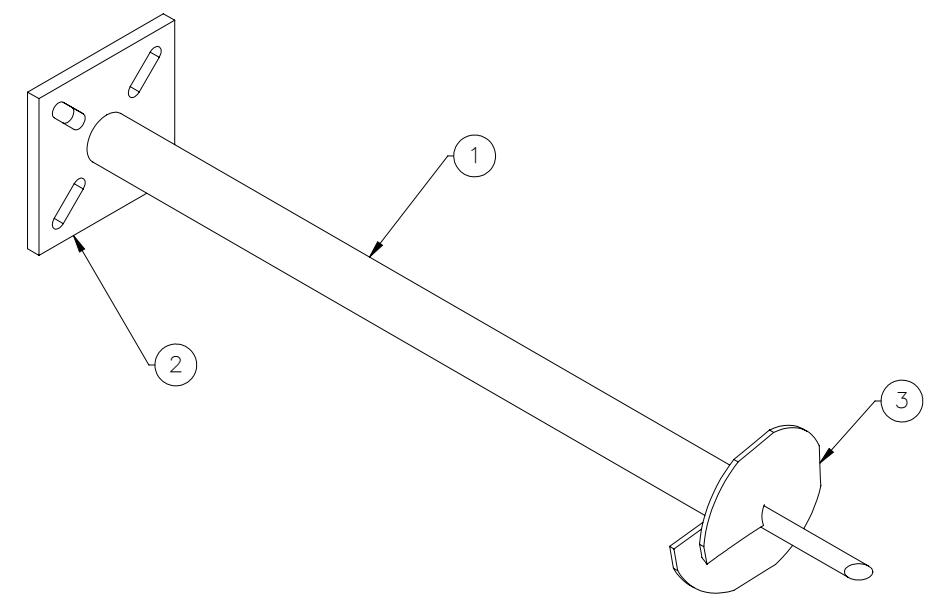

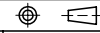


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- NOTES:
UNLESS OTHERWISE SPECIFIED,
1. ALL WELDING PER AWS D1.1, FCAW, E7XT-1 AND GMAW, ER70S-6 ELECTRODES.
 2. SQUARENESS OF WELDED COMPONENTS TO BE WITHIN $\pm 1/16$ "
 3. ALL WELDS $3/16$ " FILLET OR SEAM WELDS ALL AROUND AS APPLICABLE PER JOINT.
 4. ALL CAPTIVE TUBES MUST HAVE MIN. TWO WEEP HOLES (ONE UPPER, ONE LOWER) $7/16$ " DIA.
 5. GALVANIZE PER ASTM A123.

ITEM NO.	QTY REQD	PART NUMBER	DESCRIPTION	LENGTH	WEIGHT
1	1	P-007-082	3" X 5', HELICAL SHAFT	58 3/8"	35.9
2	1	P-006-905	TOP PLATE	12"	36.2
3	1	W-001-970	6" HELICAL FLIGHT/PIER POINT WELDMENT		15.13

SURFACE FINISH	UNLESS OTHERWISE SPECIFIED	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVALS	DATE	 ELECTRO MECHANICAL INDUSTRIES, INC. 11230 NEESEHAW DRIVE HOUSTON, TEXAS 77065 1-800-453-0050
MATERIAL	SEE PARTS LIST	TOLERANCES	DRAWN	10/31/2023	
THIRD ANGLE PROJECTION		.0 ± .06 .00 ± .015 .000 ± .005	CHECKER	10/31/2023	
NEXT ASSY	USED ON	FRACTIONS ± 1/16 ANGLES ± .25°	ENGINEER	10/31/2023	
APPLICATIONS		HOLES: DRILLED OR PUNCHED ± 1/32 BURNED ± 1/32	PRODUCTION	10/31/2023	

SIZE	DRAWING NO.	REV
B	1008-0050-0052	0

SCALE: 1:12	WEIGHT: 87.3 lbs.	SHEET 1 OF 1
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