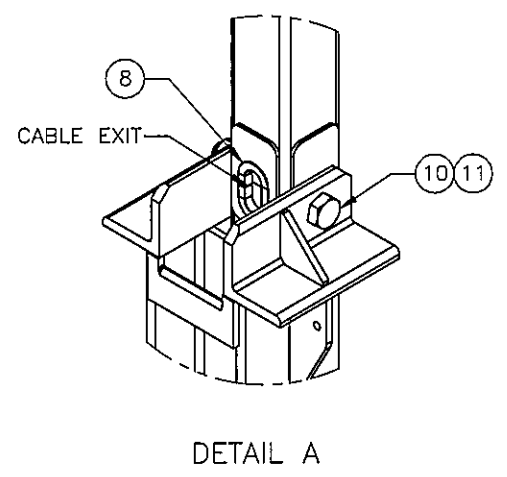
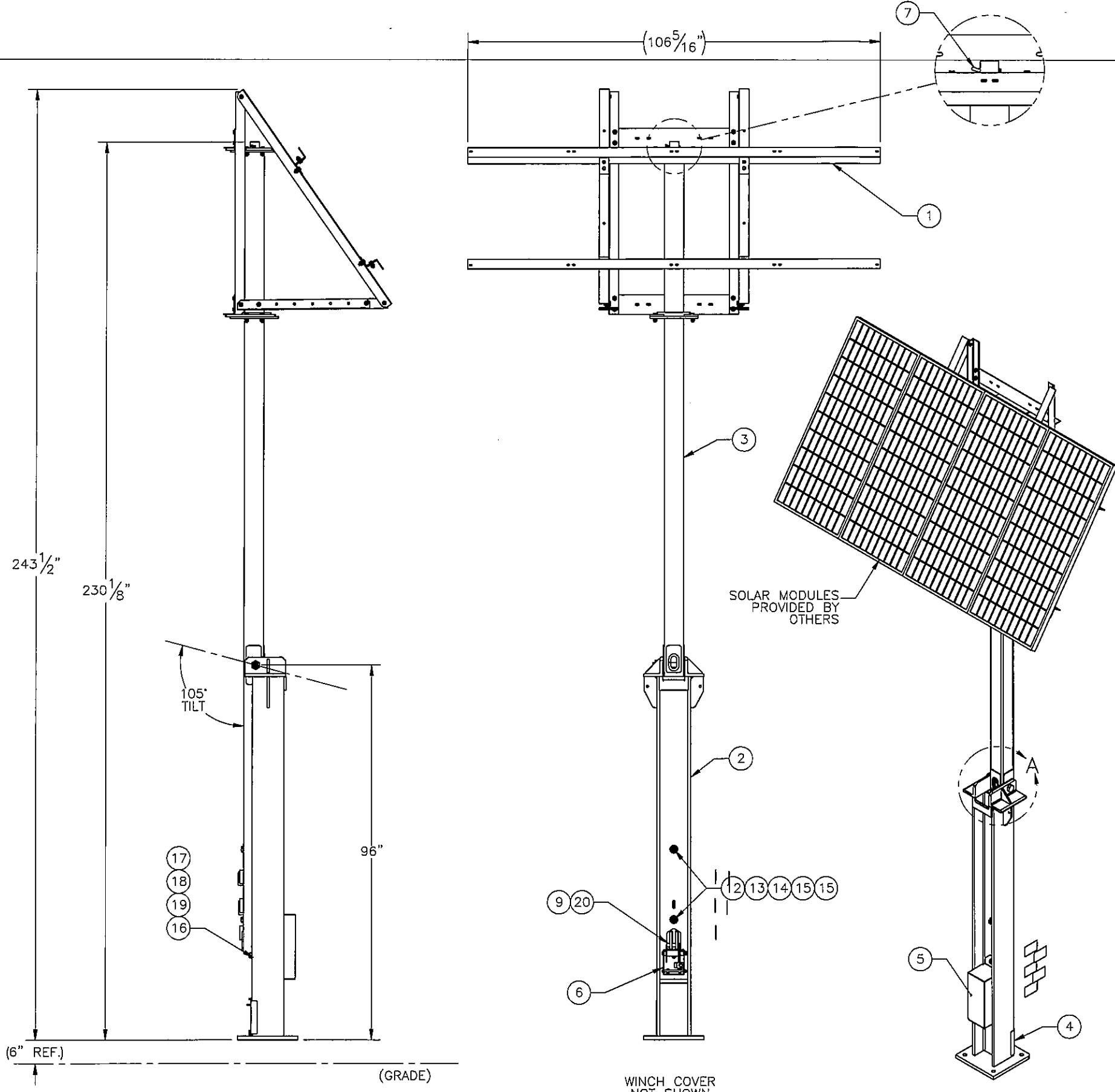


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REVISIONS					
REV.	DCN #	DESCRIPTION	DATE	BY	APPROVED
4	00869	UPDATED HARDWARE AND ADDED BOM COLUMNS	12.30.20	BLH	JPB



ITEM NO.	QTY REQD	PART NUMBER	DESCRIPTION	LENGTH	Weight
1	1	400-004-1840-0050	4 SOLAR MODULE FRAME ASSEMBLY		240.8
2	1	400-004-1850-0100	SUPPORT BASE ASSEMBLY		570.4
3	1	400-004-1850-0200	MAST ASSEMBLY		307.08
4	1	400-004-1850-0129	FRONT COVER		1.98
5	1	400-004-3050-0612	WINCH COVER		8.740
6	1	1002-0050-0003	WINCH KIT (1/4" X 14' WIRE ROPE)		8.7
7	1	002-00H-Z003	.375" DIA. X 3.00" LG. BENT HITCH PIN		0.13
8	1	309-000-0002-10	EDGE GUARD, 1/2", 10" LG.	10"	0.060
9	2	002-00C-0002	COTTER PIN, .188 DIA. X 1.50 LG, GALV		0.007
10	1	002-0BG-0032	BOLT, HX HD, 1.25-7UNC X 9.00 LG, A325, GALV		3.81
11	1	002-0NG-0020	NUT, HX, ANCO LOCKNUT, 1.25-7UNC, GR 2H, GALV		0.79
12	2	002-0BG-0007	BOLT, HX HD, .75-10UNC X 8.00 LG, A325, GALV		1.16
13	2	002-0NG-0002	NUT, HX, .75-10UNC, GR 2H, GALV		0.19
14	2	002-0LW-G003	WASHER, SPLIT LOCK, .75", GALV		0.04
15	4	002-0FW-G000	WASHER, FLAT, .75 INCH, USS, GALV		0.09
16	4	002-0SG-0000	SCREW, CAP, .25-20UNC X 1.00 LG, A307, GALV		0.02
17	4	002-0NG-0014	NUT, HEX, .25-20UNC, GR 2H, GALV		0.01
18	4	002-0LW-G009	WASHER, SPLIT LOCK, .25 INCH, GALV		0.00
19	4	002-0FW-G006	WASHER, FLAT, .25 INCH, TYPE A, GALV		0.00
20	1	400-004-3054-0071	.875" DIA. X 5.75" LG. PIN		0.956
21	2	999-999-L001	3.5" x 5" DO NOT CLIMB DECAL		0.006
22	2	999-999-L002	3.5" x 5" PINCH POINT DECAL		0.006
23	1	999-999-L003	3.5" x 5" WINCH RATING DECAL		0.006

SURFACE FINISH <input checked="" type="checkbox"/> UNLESS OTHERWISE SPECIFIED		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVALS		DATE	
MATERIAL SEE PARTS LIST		TOLERANCES		DRAWN CS		12.05.11	
THIRD ANGLE PROJECTION		.0 ± .06 .00 ± .01 .000 ± .005		CHECKED LC		1.13.12	
NEXT ASSY		FRACTIONS ± 1/16		ENGINEER/DESIGNER VGD		12.05.11	
USED ON		ANGLES ± .25°		PRODUCTION JKS		3.13.12	
APPLICATIONS		HOLES: DRILLED OR PUNCHED +1/32 BURNED ±1/32		TITLE:		20' TILT-UP SOLAR TOWER, 4 MODULE	
				SIZE		DRAWING NO.	
				B		400-004-1840	
				SCALE: 1:64		WEIGHT: 1146.9 lbs.	
				SHEET 1 OF 1		REV 4	

EMI PRODUCTS, LLC
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